



**BMAA Defect Alert #0068:** P&M Aviation Ltd SB147 - Rigging cables with roll swaged end terminals

**16/05/2017**

Following a recent in flight failure of a lower side wire on a GT450, P&M Aviation have released an essential bulletin, which has been mandated by the CAA.

**EMPD 2017-004-E**

**Rigging Cables with Roll Swaged End Terminals – Inspection / Replacement**

<http://publicapps.caa.co.uk/docs/33/201705152017004E.pdf>

The MPD references the P&M Aviation Ltd Service Bulletin 147 issue 1.

A copy follows this note.

**Service Bulletin 147**

Below is a link to P&M's website where the bulletin can be downloaded, (again a copy follows this note):

[http://www.pmaviation.co.uk/download/upload\\_pdf/20170515%20SB%20147%20cable%20li fe%20issue%201\\_All%20Pe.pdf](http://www.pmaviation.co.uk/download/upload_pdf/20170515%20SB%20147%20cable%20li fe%20issue%201_All%20Pe.pdf)

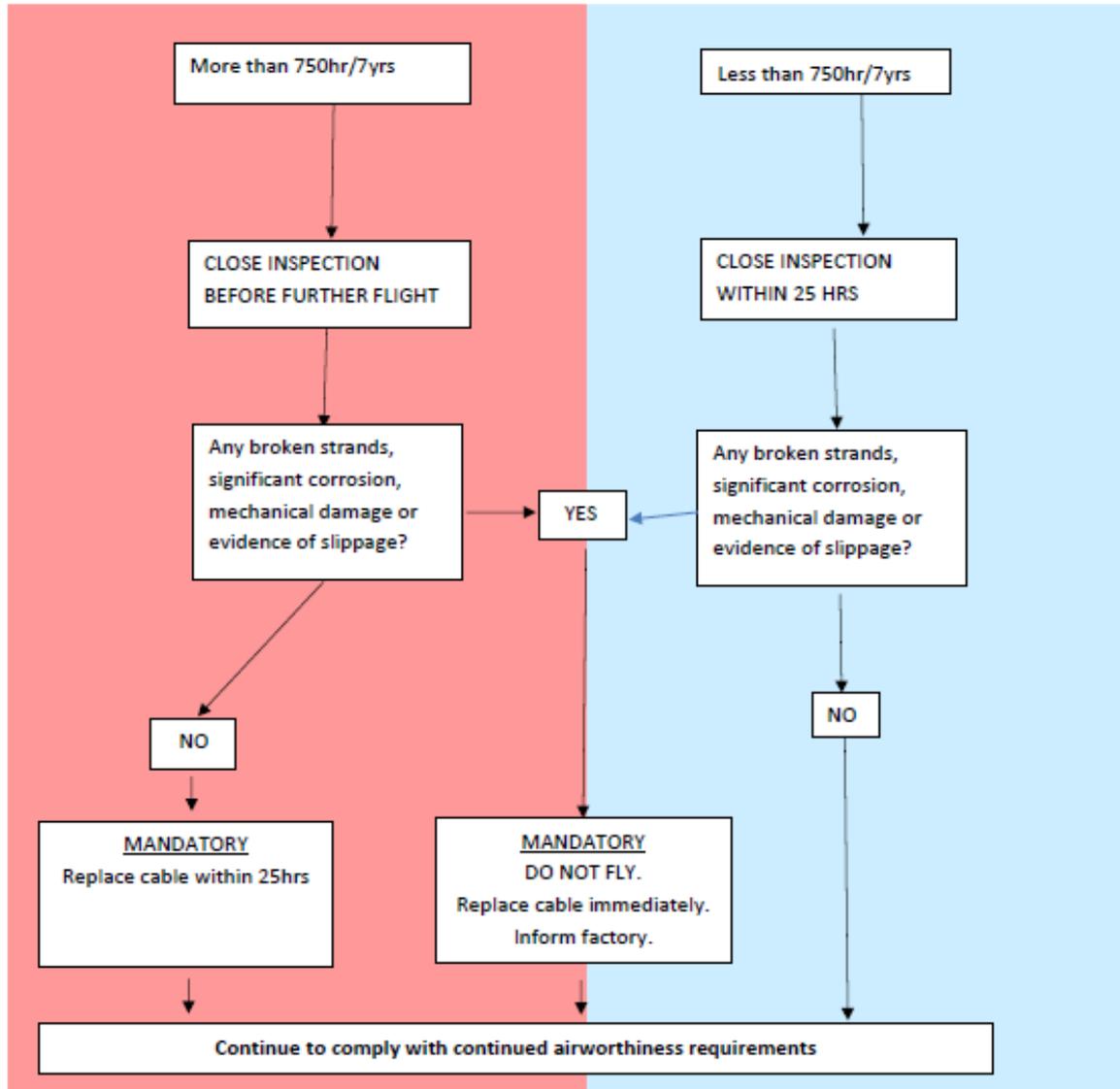
Compliance requirements are summarised in the appendix on page 6 of the bulletin, please see a copy below for quick reference:

Fig 1. Copy of Appendix 1 from SB147



SB 147 Cable life Issue 1.

ACTION - FOR LOWER RIGGING CABLES WITH ROLL SWAGED TERMINAL ENDS ONLY



**RECURRING ACTION**

MANDATORY - REPLACE LOWER RIGGING CABLES WITH ROLL SWAGED TERMINAL ENDS AT 750HRS/7 YEARS

### **Notes/recommendations on cable replacement (if required)**

Compare the new cable with the old cable, ensure the length is correct.

New nyloc nuts must be used or new split pins, if castle nuts are fitted. Note the cables must be free to rotate allowing self-alignment under load, this is very important.

Please remind owners that a duplicate inspection is also required. The person carrying out the work can be considered also as providing the first inspection. All work must be recorded and signed for in the logbook.

Alternative replacement GT450 lower side rigging cables, with Nico press terminations may be available as a kit. It features thimble and sleeve type ends and a longer control frame knuckle bolt (minor modification M313). For cables with thimble and sleeve type ends, replacement at 750 hours/7 years is recommended but not mandatory.

**Given the nature of replacement of primary structure on a significant proportion aircraft, it is very important to be as diligent as possible.**

If you have any questions, please contact the P&M Aviation or the BMAA for assistance.

Kind regards,  
Rob

***Rob Mott***  
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Civil Aviation Authority

# EMERGENCY MANDATORY PERMIT DIRECTIVE



Number: 2017-004-E

Issue date: 15 May 2017

In accordance with Article 41(1) of The Air Navigation Order 2016, as amended, the following action required by this Mandatory Permit Directive (MPD) is mandatory for applicable aircraft registered in the United Kingdom operating on a UK CAA Permit to Fly.

Type Approval Holder's Name:

**P&M Aviation Ltd**

Type/Model Designation(s):

**Various, see below**

**Title:**

**Rigging Cables with Roll Swaged End Terminals – Inspection / Replacement**

**Manufacturer:**

P&M Aviation Ltd

**Applicability:**

All Microlights of the following types where P & M Aviation Ltd are the Type Approval Holder:

TADS No. Aircraft Type

<b>BM4</b>	Gemini Flash
<b>BM10</b>	Pegasus Flash
<b>BM14</b>	Gemini Flash 2
<b>BM16</b>	Scorcher
<b>BM17</b>	Pegasus Flash 2
<b>BM23</b>	Gemini Flash 2 Alpha
<b>BM43</b>	Mainair Mercury
<b>BM47</b>	Mainair Blade
<b>BM51</b>	Mainair Blade 912
<b>BM54</b>	Mainair Rapier
<b>BM60</b>	Mainair Blade 912S
<b>BM70</b>	Quik GT450
<b>BM77</b>	QuikR
<b>BM80</b>	Quik GTR
<b>BM81</b>	PulsR

<b>Reason:</b>	<p>A P&amp;M Quik GT450 in a flying school had a partial failure of a lower side rigging cable (Part No. YQD-045) when recovering from a spiral manoeuvre, within the limits of the flight envelope. These cables are arranged in pairs, to give a backup load path. The second cable carried the load and the aircraft landed safely. This is the only recorded lower side cable failure since 1984. The partial failure was at the edge of the roll swaged terminal end. The alternative cable terminations using Nicopress sleeves and thimbles allow more progressive flexing of the cable.</p> <p>The incident Quik GT450 lower side rigging cables had been in use for 1050 hours and 9 years. The aircraft had been subject to an accident and rebuilt once in its life. It was also operated quite near the coast where it is probable that sea air chlorides could have affected the material. There were corrosion pits in the S316 stainless steel material which accelerate fatigue failures. CLSCC (Chloride Stress Corrosion Cracking) is known to affect stainless steel.</p> <p>The cable fitting was at the bottom end of the cable, where solutions can wick down it and collect. The strand failures were caused by bending and tensile fatigue because of cracks propagating from scratches and corrosion pits on the surface.</p> <p>All the remaining cables had broken strands at the edge of the roll swaged terminals. Some of these strands had been failed for some time, as shown by discolouration of the failure surfaces. The cable is 7 cores of 7 strands construction.</p> <p>Failure of a lower rigging cable would potentially reduce the integrity of the wing and hazard the aircraft.</p>
<b>Effective Date:</b>	15 May 2017

<b>Compliance/Action:</b>	<p>Compliance is required as follows, unless previously accomplished:</p> <ol style="list-style-type: none"> <li>1. Before further flight, for lower side, front and rear rigging cables with roll swaged terminal ends with more than 750 flying hours or 7 years of service, whichever comes first, visually inspect at the edge of the roll-swaged terminal(s) using a magnifying glass with a power of at least 3x. Inspect closely for damage i.e. broken strands, corrosion, mechanical damage or slippage. If any damage is found, replace the affected cable before further flight. If no damage is found, replace the cable within 25 flying hours. See paragraphs 1 and 2 of P &amp; M Aviation Ltd Service Bulletin 147 including the warning in paragraph 2.</li> <li>2. Within 25 flying hours, for lower side, front and rear rigging cables with roll swaged terminal ends with less than 750 flying hours and less than 7 years of service, visually inspect at the edge of the roll-swaged terminal(s) using a magnifying glass with a power of at least 3x. Inspect closely for damage i.e. broken strands, corrosion, mechanical damage or slippage. If any damage is found, replace the affected cable before further flight. If no damage is found, replace the cable at 750 flying hours or 7 years of service, whichever comes first. See paragraphs 1 and 2 of P &amp; M Aviation Ltd Service Bulletin 147 including the warning in paragraph 2.</li> <li>3. Removal and replacement of any airframe structural cable requires a duplicate inspection - see paragraph 3 of P &amp; M Aviation Ltd Service Bulletin 147.</li> <li>4. Record the inspection from paragraph 1 or paragraph 2 and any necessary rectification action in the aircraft technical log in accordance with paragraph 3 of P &amp; M Aviation Ltd Service Bulletin 147.</li> <li>5. Repeat the inspection in paragraph 2 at each Permit to Fly revalidation and replace damaged cables as necessary. Replace the cables at 750 flying hours or 7 years of service, whichever comes first.</li> </ol>
<b>ENSURE COMPLIANCE WITH THIS MPD IS RECORDED IN THE AIRCRAFT LOGBOOK</b>	
<b>Reference Publications:</b>	P & M Aviation Ltd Service Bulletin Number 147 Issue 1 dated 10 May 2017
<b>Remarks:</b>	<ol style="list-style-type: none"> <li>1. This MPD was not posted for consultation because of the urgency of the requirement.</li> <li>2. Enquiries regarding this Mandatory Permit Directive should be referred to: GA Unit, Civil Aviation Authority, Safety and Airspace Regulation Group, Aviation House, Gatwick Airport South, West Sussex, RH6 0YR.  Tel: +44 (0)1293 573988 E-mail: ga@caa.co.uk</li> </ol>

**SERVICE BULLETIN NUMBER 147, issue 1.**

<b>TITLE</b>	Rigging cables with roll swaged end terminals.
<b>CLASSIFICATION</b>	P&M Aviation have classified this service bulletin as essential. The CAA have mandated it by means of an MPD.
<b>COMPLIANCE</b>	Inspection before further flight, replacement of out of life cables within 25 hours.
<b>APPLICABILITY</b>	Lower side, lower front and lower rear rigging cables with roll swaged terminal ends fitted to the aircraft types below.

- [BM4](#) Gemini Flash
- [BM10](#) Pegasus Flash
- [BM14](#) Gemini Flash 2
- [BM16](#) Scorcher
- [BM17](#) Pegasus Flash 2
- [BM23](#) Gemini Flash 2 Alpha
- [BM43](#) Mainair Mercury
- [BM47](#) Mainair Blade
- [BM51](#) Mainair Blade 912
- [BM54](#) Mainair Rapier
- [BM60](#) Mainair Blade 912S
- [BM70](#) Quik GT450
- [BM77](#) QuikR
- [BM80](#) Quik GTR
- [BM81](#) PulsR

## 1) INTRODUCTION

A P&M GT450 in a flying school had a partial failure of a lower side rigging cable (Part No. YQD-045) when recovering from a spiral manoeuvre, within the limits of the flight envelope. These cables are arranged in pairs, to give a backup load path. The second cable carried the load and the aircraft landed safely. This is the only P&M production lower side cable failure we have been aware of since 1984. See fig 1. for cable definitions. The partial failure was at the edge of the roll swaged terminal end shown in fig 2. The alternative cable terminations using Nicopress sleeves and thimbles allow more progressive flexing of the cable. See fig 3.

The incident GT450 lower side rigging cables had been in use for 1050 hours and 9 years. The aircraft had been subject to an accident and rebuilt once in its life. It was also operated quite near the coast where it is probable that sea air chlorides could have affected the material. There were corrosion pits in the S316 stainless steel material which accelerate fatigue failures. CLSCC (Chloride Stress Corrosion Cracking) is known to affect stainless steel.

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The cable fitting was at the bottom end of the cable, where solutions can wick down it and collect. The strand failures were caused by bending and tensile fatigue because of cracks propagating from scratches and corrosion pits on the surface. See figs 4 & 5.

All the remaining cables had broken strands at the edge of the roll swaged terminals. Some of these strands had been failed for some time, as shown by discolouration of the failure surfaces. The cable is 7 cores of 7 strands construction.

The central core, being straight, can pick up more tensile load than the others and can fail before the outer ones. The broken strands are hard to spot, especially in the inner core of the cable and so it is necessary to put a replacement life on structural cables with roll swaged terminals.

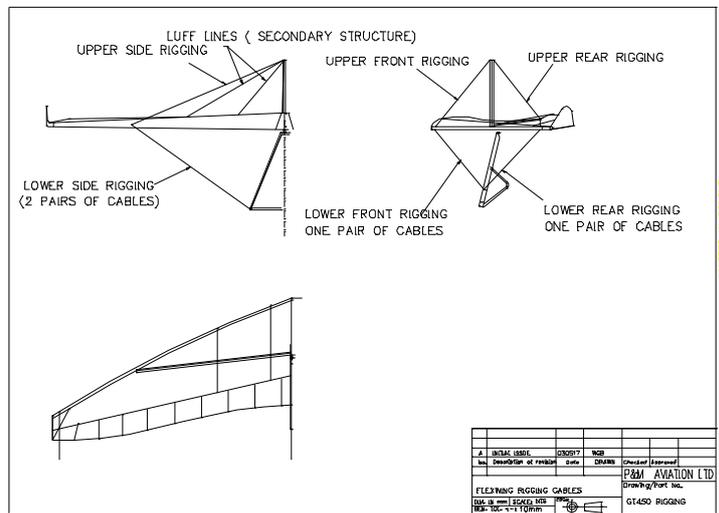


Fig 1. Structural airframe cables



Fig 2. Overall general arrangement of the GT450 lower side rigging cables with roll swaged terminal ends. The arrow shows the point of partial failure. The attachment bolt at the control frame knuckle should be just loose enough to allow each cable to align with the load. Note the plating on the bolt head is shiny in this example.

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Fig 3. A thimble and Nicopress sleeve type fitting. The blue plastic shroud can be pulled back for inspection of the sleeve.



Fig 4. Magnification of edge of the roll swaged terminal of the partially failed cable. Note dirty surfaces of old failures and corrosion marks especially in the central area, which is hard to inspect externally. Several strands had been broken for some time before the failure.



Fig 5. Failed cable strands showing wear grooves and corrosion pits.

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Fig 6. The corroded bolt (Part No. FBA5-21A) that held the partially failed side cable to the control frame.

As can be seen from Fig 6, this bolt displays clear evidence of corrosion and pitting. This is indicative of the general environment in which the aircraft has been operated. This also MAY be indicative of the probability of corrosion occurring within the cable itself. The corrosion on the bolt head is not uncommon for such fittings that are exposed to a salty atmosphere over a long period of time. A clean and bright bolt may well indicate corrosion of the cable is less likely to be an issue.

All Mainair aircraft manuals already have a recommended replacement 250hrs on lower side cables + major inspection on all other rigging wires every 250hrs/3yrs. The Pegasus Quasar 2 manual also recommends replacement at 500hrs on side cables (Nicopress swage). These recommendations remain unaffected by this service bulletin. All cables, especially the lower side rigging, must be checked to be undamaged and free of kinks as part of the Daily Inspection, especially at the edge of roll swaged terminals.

The application of bending loads on the cable end connections must be avoided, e.g. the aircraft should NOT be manoeuvred on the ground by pulling or pushing on the cables. If the rigged aircraft needs to be picketed down, then wherever possible avoid using tiedowns to the lower side cables but rather use a suitable strap through the cross boom inspection panel (where it exists) and over the tubing. Great care must also be taken when packing the wing to ensure that the lower side cables are not subject to bending in the vicinity of the roll swaged fittings i.e. they must always remain unkinked.

## 2) ACTION

This Service bulletin only relates to the lower side cables, lower front cables and lower rear cables that use roll-swaged fittings as the lower cables are subject to the most fatigue loading cycles and so are the most susceptible to failure due to bending and tensile fatigue. Only Mainair aircraft use roll-swaged fittings on the lower front cables.

For applicable cables with more than 750 flying hours or 7 years of service, whichever comes first, before further flight, visually inspect at the edge of the roll-swaged terminal(s) using a magnifying glass with a power of at least 3x. Inspect closely for damage i.e. broken strands, corrosion, mechanical damage or slippage. If any damage is found, replace the affected cable before further flight. If no damage is found, replace the cable within 25 flying hours.



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For applicable cables with less than 750 flying hours and less than 7 years of service, within 25 flying hours, visually inspect at the edge of the roll-swaged terminal(s) using a magnifying glass with a power of at least 3x. Inspect closely for damage i.e. broken strands, corrosion, mechanical damage or slippage. If any damage is found, replace the affected cable before further flight. If no damage is found, replace the cable at 750 flying hours or 7 years of service, whichever comes first.

**Warning** - Do NOT bend the cable in an effort to find broken strands. Do NOT attempt to unwind the lay of the cable to see the inner core. Both these actions are most likely to cause additional damage!

Out of life cables, or any damaged cables within the service life, should be returned to the factory with a note from which aircraft they come from, the number operating hours and the calendar age and the retaining bolts. A flowchart of the process to be followed is shown in Appendix 1.

**3) DOCUMENTATION**

Removal and replacement of any airframe structural cable requires a duplicate inspection, one of which can be by an owner/operator, the other by a qualified inspector. If no inspector is available, the 2<sup>nd</sup> signature can be by a BMAA member, quoting his/her membership number. New nyloc nuts must be used or new split pins, if castle nuts are fitted. Note the cables must be free to rotate allowing self alignment under load.

The aircraft technical log must be signed “Service bulletin SB147 (roll swaged cables) carried out” by a qualified inspector and/or an owner/operator.

**4) CONTINUED AIRWORTHINESS**

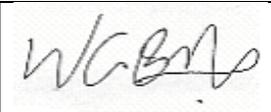
At each permit revalidation and as per the appropriate maintenance manual, all roll swaged cables are to be checked that they are within the flying hours life, uninked and in good condition. They must be inspected by magnifying glass, especially at the edges of terminals.

All lower side, lower front and lower rear rigging cables with roll swaged terminal ends must be replaced within 750 hours operation or 7 years age, whichever comes first.

Replacement GT450 lower side rigging cables will be provided as a kit featuring thimble and sleeve type ends and a longer control frame knuckle bolt (minor modification M313). For cables with thimble and sleeve type ends, replacement at 750 hours/7 years is recommended but not mandatory, provided detailed inspection is carried out at each permit revalidation.

**ISSUED BY** W.G.Brooks

**DATE**

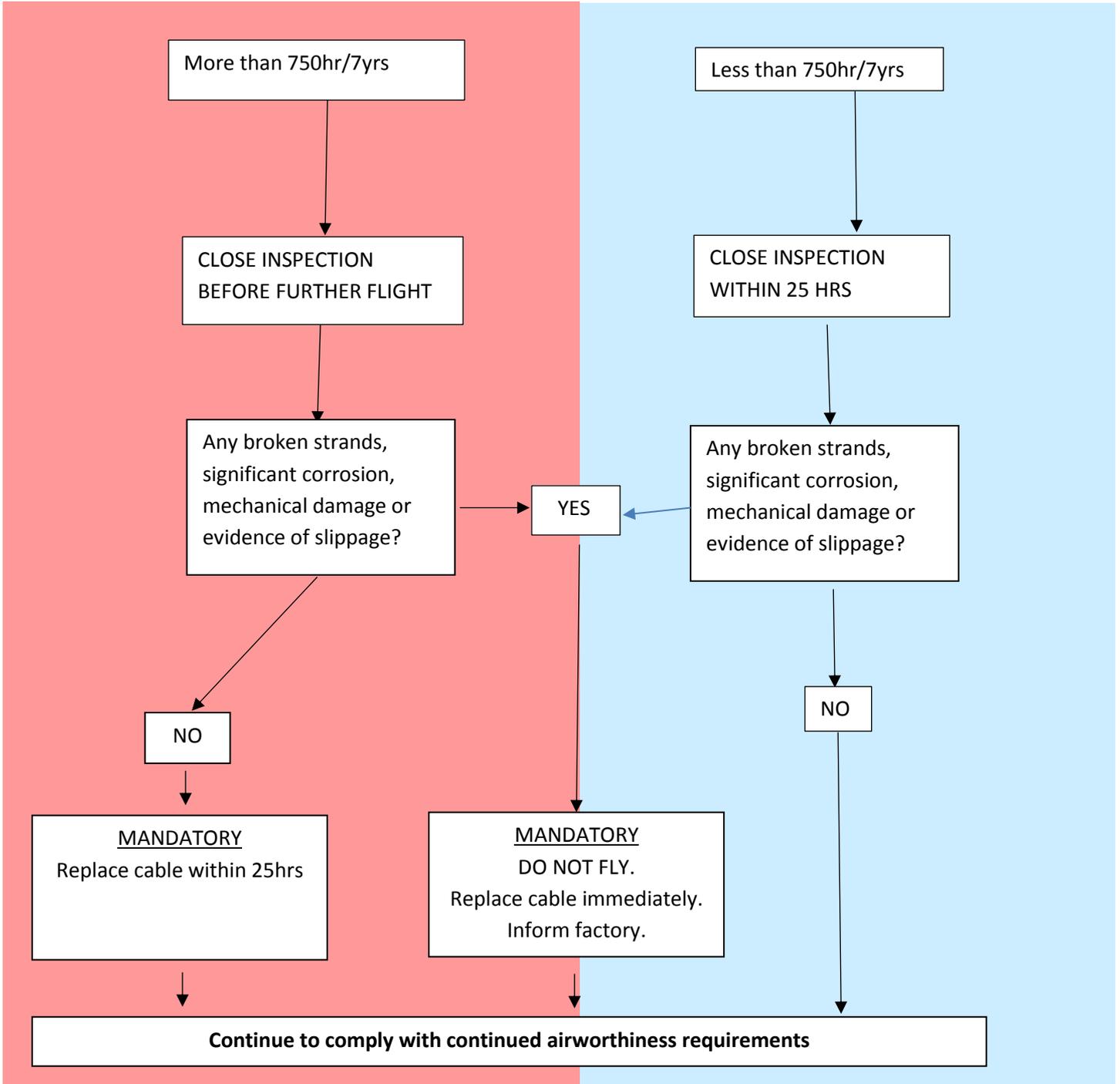
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APPENDIX 1

SB 147 Cable life issue 1.

**ACTION - FOR LOWER RIGGING CABLES WITH ROLL SWAGED TERMINAL ENDS ONLY**



**RECURRING ACTION**

**MANDATORY - REPLACE LOWER RIGGING CABLES WITH ROLL SWAGED TERMINAL ENDS AT 750HRS/7 YEARS**